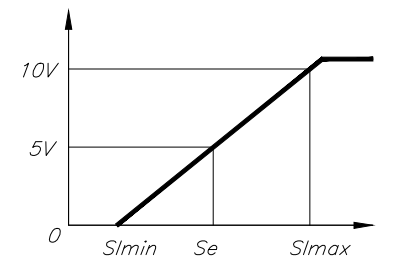
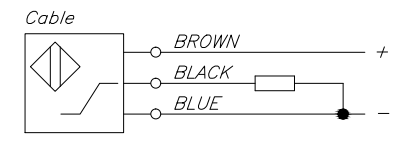


Mode of operation		S1/100%				S6/40% ts=10min			
Voltage	V	330	380	380	380	330	380	380	380
Current	A	63	58	47	18	80	70	65	22
Frequency	Hz	42	48	213	600	42	48	157	600
Shaft speed	rpm	800	930	4090	11830	780	910	2960	11770
Shaft power	kW	25	25	25	10	33	33	33	12
Torque	Nm	298.4	256.7	58.4	8.1	404	346.3	106.5	9.7

- a Bearing lubrication(PT1/8-Ø6/4)
- b Bearing lubrication(PT1/8-Ø6/4)
- c Bearing lubrication(PT1/8-Ø6/4)
- d Bearing lubrication(PT1/8-Ø6/4)
- e Bearing lubrication(PT1/8-Ø6/4)
- i Lubrication drainage(PT1/8-Ø6/4)
- j Air seal(PT1/4-Ø8/6)
- o Tool unclamp
- n Tool clamp
- u drainage
- r ?-C.T.S. coolant in -Air blower
- m External cooling(PT3/8xPS3/8)
- g External cooling(PT3/8xPS3/8)
- h Cooling in(PT3/8xPS3/8)
- l Cooling return(PT3/8xPS3/8)
- f Power cable outlet
- k Encoder cable outlet
- v Bearing tempture Sensor
- w Bearing tempture Sensor
- x Tool clamping/unclamping outlet
- y Ground cable



Spindle speed	10,000 rpm
Motor type	AC 240/280/6
Tool interface	BT50
Clamping force	1,800±100 kgf
Front Bearing I.D.	Ø100
Lubrucation	oil air
Cooling system	Water with additive
Weight	315 kg
Remark	C.T.S

PERMISSIBLE MACHING BASIC DIMENSION DEVIATIONS						DRAWN				NAME
>0	>6	>30	>120	>400	>1000	DESIGNED				
±0.05	±0.10	±0.15	±0.20	±0.30	±0.50	APPROVED				
PERMISSIBLE DRILLING BASIC DIMENSION DEVIATIONS						MATERIAL				
						SCALE	1:6			DWG.NO.
										206A280_DIM

版次	座標	更改內容	修改者	日期

